

**MAKINO SP64 SPECIFICATIONS**

MAX. WORKPIECE SIZE		930 X 680 X 300 mm
MAX. TABLE LOAD		1200 kg
WORK TABLE SIZE		930 X 680 mm
AXES TRAVEL	X, Y, Z	650 X 400 X 320 mm
	U, V	+/- 101 x +/- 101 mm
WIRE ELECTRODE DIAMETER	Selectable	0.1, 0.2, 0.25, 0.3 mm
MAX. WIRE SPOOL MASS		10 kg
MACHINE ACCURACY	Positioning	+/-0.0015 mm
	Repeatability	+/-0.0015 mm
MACHINE PERFORMANCE	Roundness	0.005 mm
	Tested Max. Machining Speed (Laboratory Data)	350 mm <sup>2</sup> /min Coated Wire Dia. 0.3 mm,
MACHINE WEIGHT (Included NC Power Supply Unit)		5700 kg
MACHINE WEIGHT (Dielectric Supply Unit – without water)		300 kg

